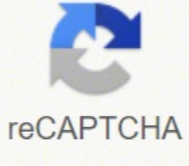




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An additional number is stamped in one of the following locations: • 4 stroke models - center top of crankcase beneath the cylinder coolant elbow • 2 stroke liquid cooled models - center top of crankcase beneath the carburetor mounting flange • 2 stroke air cooled models - top of crankcase near right side of cylinder Machine Model Number and Serial Number Location The machine model number and serial number are important for vehicle identification. This will allow you to adjust the amount of engine operation hours before triggering the service wrench icon. 1.14 Glossary of Terms Digits 4-8 of the VIN identify the body style, drive type, engine type, and emissions equipment. V 1997 W 300 78 1.2a Service/Information Bulletin Index. Magnum 2x4 30 ID Vehicle Descriptor Vehicle Identifier 1997-Current 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 4 X A B A 3 8 C 0 V 2 0 0 0 0 0 VIN Number 1. Wait until the service hours display stops flashing and turn the ignition switch off. 1996-1998 Service Manual Volume II Part No. 9913680 1998 Service Manual Update Part No. 9914752 Printed in U.S.A. UNDERSTANDING SAFETY LABELS AND INSTRUCTIONS Throughout these instructions, important information is brought to your attention by the following symbols: &. The Safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED! A DANGER Failure to follow DANGER instructions will result in severe injury or death to the operator, passenger, bystander or person inspecting or servicing the ATV. Xplorer 300 / Xplorer 400 92 In most cases, this icon is triggered by the engine's hours of operation reaching a programmed interval, and it acts as a friendly reminder that your ATV is ready for a routine servicing. A WARNING Failure to follow WARNING instructions could result in severe injury or death to the operator, passenger, bystander or person inspecting or servicing the ATV. 1.12 Warranty Digits 10-17: Vehicle Indicator Section. 1.13 Service Tips Press the "Mode/Reverse Override" button to scroll through the menu functions on the display until you have reached the service interval function. Whether you perform the service yourself or leave the work to professionals, the wrench icon will continue to appear until it is manually reset. Press the "SELECT" button to scroll through the speedometer's menu functions until the remaining service hours are displayed. 425 81 LRRIS INDUSTRIES Inc. Release the "Mode/Reverse Override" button once the speedometer display has fully activated. Engine Chapter 04 Co. Mity Vac, Registered Trademark of Neward Enterprises, Inc. 1996 Machine Model Number Identification W 96 81 MOD EL ATV or Light Utility vehicle/ T 4- N U M B E R S Year Designation Basic Chassis Engine Designation 1996 Engine Designation Numbers 1996 Chassis Designation Numbers 27 Refer to the listing below. 1.2 - 1.2a Service Videos Depending on model, the Serial number will be stamped into the frame in one of the following locations: • On the right side of the vehicle in front of the shift selector box (A). Wait for a 10-second period. 1.9 Decimal Equivalent Chart. 1.11 Tap Drill Charts. Magnum 4x4 50 Maintenance Chapter 03 1.4 - 1.4b Model Specifications, 1996 1.5 - 1.8 Model Specifications, 1997 Comments or suggestions about this manual may be directed to: Polaris Industries Inc., Service Publications Supervisor, 1225 Highway 169 North, Minneapolis, Minnesota 55441-5078. Amcco, Registered Trademark of Amcco Tools, Inc. ATV AND LIGHT UTILITY VEHICLE SERVICE MANUAL Foreword This manual is designed primarily for use by ATV service technicians in a properly equipped shop. A CAUTION indicates special precautions that must be taken to avoid minor personal injury, or ATV or property damage. However, all materials and specifications are subject to change without notice. Electrical CHAPTER 1 GENERAL INFORMATION Model Identification 1.8e - 1.8h Standard Torque Specifications. Turn the ignition switch on. Since a certain knowledge of mechanical theory, tool use, and shop procedures is necessary to perform the service work safely, all operations should be performed by qualified service personnel only. This manual includes procedures for maintenance operations, component identification and unit repair, along with service specifications for 1996-1998 model Polaris ATVs and Light Utility Vehicles. This information can be found on the sticker applied to the manual starter recoil housing. Transmission Chapter 09 The service wrench icon has now been reset. Set the next service interval by holding the "Mode/Reverse Override" button to advance the next service interval in one-hour increments. 1.19 - 1.24 GENERAL INFORMATION Model Identification Engine Serial Number Location Whenever corresponding about an engine, be sure to refer to the engine model number and serial number. 1.15 - 1.17 Tool Ordering Information Body/Steering/Suspension Chapter 06 (199B-Current) Transmission 1.0. Number Location Transmission model and serial numbers are located on top of the transmission case below the shifting bell-crank. Trail Boss / Sport 87 World Mfg. Cleanliness of parts and tools as well as the work area is of primary importance. Carburetor 1.0. Number Location The carburetor 1.0. number is in one of the following locations: 4 stroke models - right side center of the carburetor body • 2 stroke models - right side of carburetor body near choke plunger boss Polaris Industries Inc. Press the "SELECT" button repeatedly to scroll through the interval settings. Sportsman 500 95 1.18 Routing Diagrams 1.10 Conversion Table. General Information Chapter 02 Nye Co. Fluke, Registered Trademark of John Fluke Mfg. 250 75 Press and hold the "Mode/Reverse Override" button and turn the ignition switch on. To keep this manual current it is important that it is updated yearly with new model information and specifications. The section index tabs enable the user to quickly locate the section desired. Xpress 300 / Xpress 400 5/98 1.1 a Polaris Industries Inc. Torx, Registered Trademark of Textron Hilliard, Trademark of the Hilliard Corporation Table of Contents 9913680 Chapter 01 Do not start the motor at this time. Fuel System/Carburetion Chapter 05 500 85 GENERAL INFORMATION Model Identification Vehicle Identification Number (1997 and Later Model Years) 1997 to Current ATVs and Light Utility Vehicles have a 17 digit Vehicle Identification Number (VIN). Turn the ignition switch on then off. 1.1 VIN Location - 1996 VIN Location - 1996/1997 VIN Location - 199B-Current Example Mod :fl 13411571 Ser #196-1Q273 Transmission 1.0. Numbers 5/98 GENERAL INFORMATION Model Identification 1996 Model Identification The machine model and serial number must be used with any correspondence regarding service or repair. 400 6x6 / Magnum 6x6 91 Keep this manual available for reference in the shop area. Brakes Chapter 10 The VIN is organized as follows: Digits 1-3: World Manufacturer Identifier. You may elect to turn the service feature off completely by selecting "OFF" in the menu. NOTE: A NOTE provides key information to clarify instructions. 400 80 Press and hold the "MENU" button until service hours flash on the display. At the time of publication all information contained in this manual was current. In order to perform the work efficiently and prevent costly errors, the technician should read the text and be familiar with procedures before starting the work. Example: W = 1998; X = 1999 etc. Final Drive Chapter 08 All references to left and right side of the vehicle are from the operator's perspective when seated in a normal riding position. 1.1 - 1.1 c Publications Numbers. Select the service interval function by holding the "Mode/Reverse Override" button for three seconds until the service wrench icon begins to flash. July 6, 2017 Webmaster Polaris Atv Repair Manual 11 Share the publicationSave the publication to a stackLike to get better recommendationsThe publisher does not have the license to enable download Jupiterimages/Brand X Pictures/Getty Images The flashing service wrench icon on a Polaris Sportsman's speedometer can lead many riders to panic. 1.3 - 1.3b Paint Codes T. I Emissions Body Style I -II Engine Model I Year Individual Serial No. Powertrain Check Digit Plant No. Vehicle Identification Number I Model Number Key Body Style Powertrain Engine Emissions Options A=Gen II A=2x4 chain 25:::EC25PF(250cc) A=Approved by CARB* A=Std B=Gen III C=4x4 chain 28=EC28PF(300 cc) C=Non CARB* Approved B=1st Color Option C=Gen IV D=4x4 shaft 38=EC38PL(400 cc) D=Norway E=6x6 chain 42=EH42PL (425 cc) E=Sweden 50=EH50PL (500 cc) *CARB = California Air Resources Board Year I Letter Identification The tenth digit of a 17 digit VIN is the model year of the vehicle. (1997) • On the left hand lower frame rail (D) near the rear A-arm mount. The machine model number is located on the frame on the left side of the vehicle near the oil tank. Lock the parking brake and place the ATV into neutral. Sportsman 4x4 44 For Polaris ATVs, this is 4XA Digits 4-9: Vehicle Descriptor Section. Trail Blazer / Scrambler 40 The VIN number and the model number must be used with any correspondence regarding service or repair. 1.8a - 1.8d Model Specifications, 1998 (1996) • Under the seat on the upper shock mount cross member (8) (1996) • On the right hand frame rail (C) near the air box. Wait until the service hours display stops flashing, then turn the ignition switch off. Trademarks Polaris acknowledges the following products mentioned in this manual: FLEXLOC, Registered Trademark of SPS Technologies; Loctite, Registered Trademark of the Loctite Corporation; STA-BIL, Registered Trademark of Gold Eagle; FOX, Registered Trademark of Fox Shox; Nyogel, Trademark of Wm. F. PVT System Chapter 07 In addition, a table of contents is placed at the beginning of each section for location of specific page numbers and service information.

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